

**ARDEX GUIDE SPECIFICATION**  
**ARDEX FORTI FINISH™**  
**High Strength, Self-Drying Finishing Underlayment**

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**SECTION 03 01 30**  
**Maintenance of Cast-In-Place Concrete**

**PART 1 – GENERAL**

1.1 RELATED DOCUMENTS

- A. Drawings, general provisions of the Contract, and other related construction documents such as Division 01 specifications apply to this Section

1.2 SUMMARY

- A. This Section includes a self-drying, cement-based, polymer modified, trowel-grade underlayment that provides a smooth, highly durable finish for use over concrete substrates prior to the installation of vinyl and other floor coverings in the most demanding environments.

- 1. ARDEX FORTI FINISH™ High Strength, Self-Drying Finishing Underlayment

- 2. ARDEX P 51™ Primer

- B. Related Sections include the following:

- 1. Section 03 30 00, Cast-In-Place Concrete

- 2. Section 09 05 61.13 Moisture Vapor Emission Control

- 3. Division 09 Flooring Sections

1.3 REFERENCES

- A. ASTM F2170, Relative Humidity in Concrete Floor Slabs Using in situ Probes
- B. ASTM F710, Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring
- C. ASTM C 109M, Compressive Strength Air-Cure Only

1.4 SUBMITTALS

- A. Product Data: Submit manufacturer's product data and installation instructions for each material and product used. Include manufacturer's Safety Data Sheets.
- B. Qualification Data: For Installer

## 1.5 QUALITY ASSURANCE

- A. Installation of the ARDEX product must be completed by a factory-trained applicator, such as an ARDEX LevelMaster® Elite, Choice Contractor INSTALL Substrate Prep Certified Installer using mixing equipment and tools approved by the manufacturer. Please contact ARDEX Engineered Cements (724) 203-5000 for a list of recommended installers.
- B. Product must be cement-based having an inorganic binder content which includes a minimum 80% Portland cement per ASTM C150: Standard Specification for Portland cement and other specialty hydraulic cements. Gypsum products are not acceptable.
- C. Manufacturer Experience: Provide products of this section by companies which have successfully specialized in production of this type of work for not less than 5 years. Contact Manufacturer Representative prior to installation.

1.6 WARRANTY: ARDEX FORTI FINISH™ installed as part of a floor system, shall be installed in conjunction with the recommended ARDEX Tile & Stone Installation Materials or WW HENRY Flooring Adhesive, as appropriate, to provide the ARDEX SystemOne 5- or 10-year comprehensive warranty, depending on the system installed.

## 1.7 DELIVERY, STORAGE AND HANDLING

- A. Deliver products in original packaging, labeled with product identification, manufacturer, batch number and shelf life.
- B. Store products in a dry area with temperature maintained between 50° and 85° F (10° and 29° and protect from direct sunlight.
- C. Handle products in accordance with manufacturer's printed recommendations.

## 1.8 PROJECT CONDITIONS

- A. Do not install material below 50° F (10° C) surface and air temperatures. These temperatures must also be maintained during and for 48 hours after the installation of products included in this section. Install quickly if substrate is warm and follow warm weather instructions available from the ARDEX Technical Service Department.

## PART 2 – PRODUCTS

### 2.1 MAINTENANCE OF CAST-IN-PLACE CONCRETE

- A. High Strength, Self-Drying Finishing Underlayment

- 1. Acceptable Products:

- a. ARDEX FORTI FINISH™; Manufactured by ARDEX Engineered Cements: 400 Ardex Park Drive, Aliquippa, PA, 15001, USA 724-203-5000, [www.ardexamericas.com](http://www.ardexamericas.com).

2. WATER: Water shall be clean, potable, and sufficiently cool (not warmer than 70°F).

## **PART 3 – EXECUTION**

### **3.1 PREPARATION**

- A. General: Prepare substrate in accordance with manufacturer's instructions.

1. Concrete:

- a. Prior to proceeding please refer to ASTM F710 Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring. All concrete subfloors must be sound, solid, clean, and free of all oil, grease, dirt, curing compounds and any substance that might act as a bond breaker before priming. Mechanically clean if necessary using shot blasting or other. Acid etching and the use of sweeping compounds and solvents are not acceptable.
- b. Substrates shall be inspected in accordance with ASTM F2170 and corrected for moisture or any other conditions that could affect the performance of the underlayment or the finished floor covering. For areas where moisture vapor emissions exceed the required limits refer to Section 09 05 61.13, Moisture Vapor Emission Control and install the appropriate ARDEX Moisture Control System.

2. Joint and Crack Preparation:

- a. Moving Joints – honor all moving joints and moving cracks up through the installation. A flexible sealing compound such as ARDEX ARDISEAL™ Rapid Plus Semi-Rigid Joint Sealant may be installed.
- b. Saw Cuts and Control Joints – Fill all dormant control joints and dormant cracks with ARDEX ARDIFIX™ Low Viscosity Rigid Polyurethane Crack & Joint Repair as recommended by the manufacturer.

3. Adhesive residues on concrete must first be tested to make certain they are not water-soluble. Water-soluble adhesives must be completely mechanically removed down to clean concrete. Non-water-soluble adhesives should be prepared to a thin, well-bonded residue using the wet-scraping technique as recommended by the Resilient Floor Covering Institute ([www.rfci.com](http://www.rfci.com)). The prepared residue should appear as nothing more than a transparent stain on the concrete after scraping.

### **3.2 APPLICATION OF ARDEX FORTI FINISH™:**

- A. Examine substrates and conditions under which materials will be installed. Do not proceed with installation until unsatisfactory conditions are corrected.
- B. Coordinate installation with adjacent work to ensure proper sequence of construction. Protect adjacent areas from contact due to mixing and handling of materials.

- C. Priming: No primer is required.
- D. Mixing: Comply with manufacturer's printed instructions and the following.
  - 1. Add 1 1/2 quarts (1.4 L) of clean potable water per 10-pound (4.5 kg) bag.
  - 2. Mix using a 1/2" (12 mm, 650 rpm) low speed heavy-duty mixing drill with an ARDEX T-2 ring mixing paddle. Do not overwater.
- E. Application: Comply with manufacturer's printed instructions and the following.
  - 1. ARDEX FORTI FINISH can be installed from a true featheredge up to 1/2" (12 mm) over large areas. It can also be installed up to any thickness in small, well-defined areas.
  - 2. Apply the ARDEX FORTI FINISH to the substrate with the flat side of a trowel to obtain a solid mechanical bond before applying the desired thickness.
- F. Curing
  - 1. As soon as the ARDEX FORTI FINISH can be worked on without damaging the surface (15-30 minutes), standard floor coverings such as VCT, sheet vinyl and carpeting can be installed. If installing wood flooring, or, if high-performance adhesives will be used, such as epoxies or urethanes, ARDEX FEATHER FINISH must first cure for 16 hours.

### 3.3 FIELD QUALITY CONTROL

- A. Where specified, field sampling of the Ardex underlayment is to be done by taking an entire unopened bag of the product being installed to an independent testing facility to perform compressive strength testing in accordance with ASTM C 109/Modified: air-cure only. There are no in situ test procedures for the evaluation of compressive strength.

### 3.4 PROTECTION

- A. Prior to the installation of the finish flooring, the surface of the underlayment should be protected from abuse by other trades by the use of plywood, Masonite or other suitable protection course.

**END OF SECTION**