

# ARDEX K 15®

## Premium Self-Leveling Underlayment

**Choose the Benchmark** - ARDEX K 15® is the original and the most specified self-leveler in North America.

**Install over:** interior concrete, terrazzo, ceramic and quarry tile, epoxy coating systems, wood, metal and non-water soluble adhesive residue on concrete; can be installed over concrete treated with certain curing compounds

### Key Features

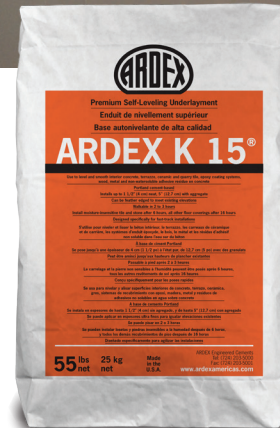
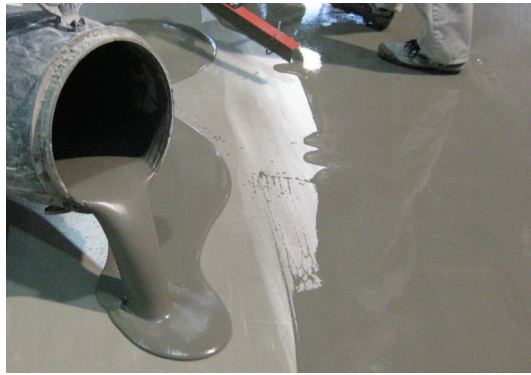
- Formulated with a special blend of polymers
- Can be installed over wood or metal to a thickness of 1/2" (12.7 mm)
- Pourable with the ROVER® Rolling Barrel Cart; Pumpable with the AMP® Automatic Mixing Pumps
- Interior use
- Use on, above or below grade
- Mixes with water

### Installation

- **General priming recommendations:**
  - Concrete: ARDEX P 51™ Primer
  - Most non-porous substrates, epoxy coatings, adhesive residue: ARDEX P 82™ Ultra Prime
  - Over metal: ARDEX EP 2000™ Substrate Preparation Epoxy Primer
- **Packaging:** 55 lb. (25 kg)
- **Coverage:** 30 sq. ft. per bag at 1/4" (2.8 m<sup>2</sup> at 6 mm)
- **Thickness:**
  - Levels at 1/4" (6 mm)
  - Installs from 1/8" to 1 1/2" (3 mm to 4 cm) neat
  - Up to 5" (13 cm) with aggregate
  - Can be tapered
- **Flow time:** 10 minutes
- **Walkable:** 2 to 3 hours
- **Install floor coverings:**
  - Moisture-insensitive tile and stone: 6 hours
  - All other floor coverings: 16 hours

### Performance

- **ASTM C191 Initial Set:** Approx. 30 minutes
- **ASTM C191 Final Set:** Approx. 90 minutes
- **ASTM C109 mod (air cure only) Compressive Strength:** 5500 psi (386 kg/cm<sup>2</sup>) at 28 days
- **ASTM C348 Flexural Strength:** 1200 psi (84 kg/cm<sup>2</sup>) at 28 days
- **VOC:** 0



SystemOne™

AF128 12/15

SUBSTRATE  
PREPARATION

CHOOSE  
**YOUR**  
SOLUTION



AMERICAS

888-512-7339

+1-724-203-5000

www.ardexamericas.com

For easy-to-use ARDEX Product Calculators and Product Information On the Go, download the ARDEX App at the iTunes Store or Google play.



Refer to the technical data sheet at [www.ardexamericas.com](http://www.ardexamericas.com) or call 888-512-7339 prior to installation. For free ARDEX product training, click on ARDEX Academy.

© 2015 ARDEX Engineered Cements, L.P. All rights reserved.